STANLEY
Engineered Fastening

Nose Equipment
Instruction Manual

ProSet® XT3 Blind Rivet Tool – 76003
ProSet® XT4 Blind Rivet Tool – 76004

Hydro-Pneumatic Power Tool

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This instruction manual must be read by any person installing or operating this tool with particular attention to the following safety rules.

1. SAFETY DEFINITIONS

The definitions below describe the level of severity for each signal word. Please read the manual and pay attention to these symbols.

DANGER: *Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.*

WARNING: *Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.*

CAUTION: *Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.*

CAUTION: *Used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.*

Improper operation or maintenance of this product could result in serious injury and property damage. Read and understand all warnings and operating instructions before using this equipment. When using power tools, basic safety precautions must always be followed to reduce the risk of personal injury.

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE.

WARNING:

1. Do not use outside the design intent.
2. Use only parts, fasteners, and accessories recommended by the manufacturer.
3. Do not modify the tool in any way. Any modification undertaken by the customer to the tool, nose assemblies, accessories or any equipment supplied shall be the customer's entire responsibility.
4. The tool must be maintained in a safe working condition at all times and examined at regular intervals for damage and function by trained competent personnel. Any dismantling procedure will be undertaken only by trained personnel. Do not dismantle this tool without prior reference to the maintenance instructions.
5. The precautions to be observed when using this tool must be explained by the customer to all operators.
6. Always fully disconnect the tool from the hydraulic pump unit before attempting to adjust, remove or fit the nose assembly.
7. Do not operate a tool that is directed towards any person(s) or the operator.
8. Always adopt a firm footing or a stable position before operating the tool.
9. The operating pressure shall not exceed 550bar (8,000 PSI).
10. Operators and others in work area must wear approved safety glasses with side shields. Always wear safety glasses and ear protection during operation.
11. Take care to avoid entanglement of loose clothes, ties, long hair, cleaning rags etc. in the moving parts of the tool which should be kept dry and clean for best possible grip.
12. Do not operate the tool if it is not fitted with a complete nose assembly.
13. Care shall be taken to ensure that spent stems are not allowed to create a hazard.
14. The flexible pintail deflector must always be attached to the tool and in good condition. The deflector must be aimed away from the user and in a safe direction away from hazard.
15. When carrying the tool from place to place keep hands away from the trigger/lever to avoid inadvertent start up.
16. Keep tool handles dry, clean and free from oil and grease.
17. Do not fit flexible hoses rated at less than 700bar (10,000 PSI) working pressure.
18. Avoid damaging hydraulic hoses. Avoid sharp bends and kinks when routing hydraulic hoses. Using a bent or kinked hose will cause severe back-pressure. Sharp bends and kinks will internally damage the hose leading to premature hose failure.
19. Do not drop heavy objects on hoses. A sharp impact may cause internal damage to hose wire strands and lead to premature hose failure.
20. Do not lift the placing tool by the hoses. Always use the placing tool handle.

21. Do not pull or move the hydraulic pump unit using the hoses. Always use the pump unit handle or roll cage.
22. Contact with hydraulic fluid should be avoided. To minimise the possibility of rashes, care should be taken to wash thoroughly if contact occurs.
23. Never leave operating tool unattended. Turn off hydraulic unit when tool is not in use.
24. Do not abuse the tool by dropping or using it as a hammer.
25. Ensure that there is adequate clearance for the tool operator's hands before proceeding.
26. Keep dirt and foreign matter out of the hydraulic system of the tool as this will cause the tool to malfunction.
27. It is recommended that only Enerpac® hydraulic pump units are to be used to drive the installation tool as other makes of hydraulic power units may not operate at the safe designed working pressures.
28. C.O.S.H.H (Control of Substances Hazardous to Health Regulation) data for all hydraulic oils and lubricants is available on request from your tool supplier
29. The machine shall at all times be operated in accordance with relevant Health & Safety legislation. In the UK the "Health & Safety at Work etc. Act 1974" applies. Any question regarding the correct operation of the machine must be directed to STANLEY Engineered Fastening.

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2. SAFETY RULES

This technical datasheet must be read with particular attention to the safety warnings and operating instructions listed in the ProSet XT3 and ProSet XT4 Instruction Manual, by any person fitting or operating the nose assemblies and hand tools.

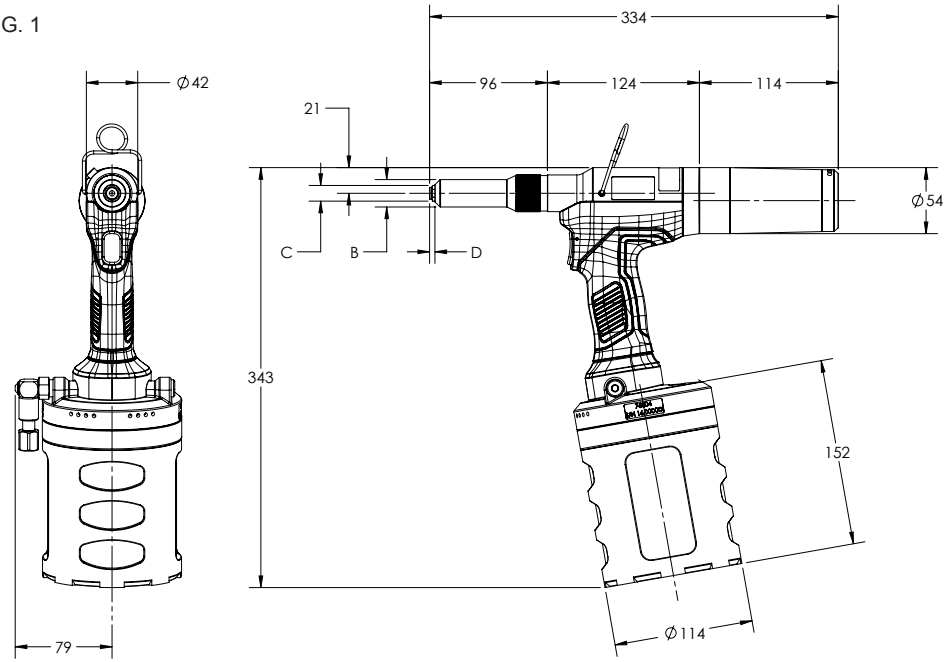
3. INTENT OF USE

The nose equipment in combination with the ProSet XT3 and ProSet XT4 tools are designed for placing Stanley Engeered Fastening blind rivets only. The correct placing tool and nose assembly must be selected for each for each rivet type and size as shown in the tables on pages 6, 7 and 8.

4. NOSE ASSEMBLIES

Nose equipment varies according to the rivet type being installed. Each nose assembly represents a unique set of components which can be ordered individually. For assembly dimensions 'A', 'B', 'C' and 'D' refer to Nose Assembly tables on pages 6, 7 and 8. We recommend maintaining some stock of spares as items will need regular replacement if worn.

FIG. 1



Dimensions in millimetres (mm) – Illustration shown with the standard nose assembly 76003-15000 and nose tip PRN614 fitted. Tool appearance will vary with different nose assemblies fitted.

RIVET TYPE	RIVET DIAMETER		RIVET MATERIAL	NOSE ASSEMBLY	NOSE TIP	DIMENSIONS A	B	C	D	NOTES	TOOL XT3	XT4	PAGE REF.
OPEN END	4,0	5/32	ALL	76003-15000[1]	PRN514	92	22,4	12,8	8,9		●	●	9 - 11
	4,8	3/16	ALL	76003-15000[2]	PRN614	92	22,4	12,8	8,9		●	●	9 - 11
	6,4	1/4	ALL	76003-15000	PRN811	92	22,4	12,8	4,4		●	●	9 - 11
CLOSED END	4,0	5/32	STEEL	76003-15000[1]	PRN524	92	22,4	13,9	8,4		●	●	9 - 11
			AL. ALLOY	76003-15000[1]	PRN534	92	22,4	13,9	8,4				9 - 11
	4,8	3/16	STEEL	76003-15000[2]	PRN624	92	22,4	13,9	8,6		●	●	9 - 11
			AL. ALLOY	76003-15000[2]	PRN634	92	22,4	13,9	8,6				9 - 11
	6,4	1/4	STEEL	76003-15000	PRN822	92	22,4	13,0	5,8		●	●	9 - 11
HR	4,0	5/32	STEEL	76003-15000[1]	PRN514	92	22,4	12,8	8,9		●	●	9 - 11
			AL. ALLOY	76003-15000[1]	PRN5HR	92	22,4	13,9	7,5				9 - 11
	4,8	3/16	STEEL	76003-15000	PRN614	92	22,4	12,8	8,9		●	●	9 - 11
			AL. ALLOY	76003-15000	PRN6HR	92	22,4	13,9	7,0				9 - 11
	6,4	1/4	AL. ALLOY	76003-15000	PRN811	92	22,4	12,8	4,4		●	●	9 - 11
HS	6,4	1/4	ALL	76003-15100	PRN811	92	22,4	12,8	4,4		●	●	9 - 11
MULTI-GRIP	4,0	5/32	ALL	76003-15000[1]	PRN514	92	22,4	12,8	8,9		●	●	9 - 11
	4,8	3/16	ALL	76003-15000[2]	PRN614	92	22,4	12,8	8,9		●	●	9 - 11
	6,4	1/4	ALL	76003-15000	PRN811	92	22,4	12,8	4,4		●	●	9 - 11
TL	4,0	5/32	ALL	76003-15000[1]	PRN514	92	22,4	12,8	8,9		●	●	9 - 11
	4,8	3/16	ALL	76003-15000[2]	PRN614	92	22,4	12,8	8,9		●	●	9 - 11
T-RIVET (EMHART)	4,8	3/16	ALL	76003-15000	PRN6F	92	22,4	12,0	4,5		●	●	9 - 11
	6,4	1/4	ALL	76003-15000	PRN8F	92	22,4	12,0	4,5		●	●	9 - 11
SELF-PLUGGER	4,0	5/32	ALL	76003-15000							●	●	9 - 11
	4,8	3/16	ALL	76003-15000							●	●	9 - 11
	6,4	1/4	ALL	76003-15000							●	●	9 - 11
ULTRA GRIP (UG)	6,4	1/4	ALL	76003-15100	PRN8PS	92	22,4	14	3,5	Round	●		9 - 11
					PRN8FS	92	22,4	14	4,5	Countersunk			9 - 11
CD	6,4	1/4	STEEL	76003-15100	PRN8P	92	22,4	14	3,5		●	●	9 - 11
AVEX	4,0	5/32	STEEL	76003-15000	PRN614	92	22,4	12,8	8,9		●	●	9 - 11
				76003-16000	07381-04701	92,5	22,4	12,7	2,8				9 - 11
			AL. ALLOY	76003-15000	PRN514	92	22,4	12,8	8,9				9 - 11
				76003-16000	71210-16070	92,5	22,4	12,7	3,3				9 - 11
					07340-06501[3]	92,5	22,4	12,7	3,3				9 - 11
	4,8	3/16	STEEL	76003-15000	07490-04401	92	22,4	12,7	3,3		●	●	9 - 11
				76003-16000	07490-04401	92,5	22,4	12,7	3,3				9 - 11
			AL. ALLOY	76003-15000	PRN614	92	22,4	12,8	8,9				9 - 11
				76003-16000	07831-04701	92,5	22,4	12,7	2,8				9 - 11
					07340-04800	92,5	22,4	19,0	3,3	Large Flange			9 - 11
					07340-06601[3]	92,5	22,4	12,7	4,1				9 - 11
	6,4	1/4	AL. ALLOY	76003-15000	PRN811	92	22,4	12,8	4,4		●	●	9 - 11
				76003-16000	07612-02001	92,5	22,4	12,7	3,3				9 - 11
STAVEX	4,0	5/32	STEEL	76003-15000	PRN614	92	22,4	12,8	8,9		●	●	9 - 11
				76003-16000	07381-04701	92,5	22,4	12,7	2,8				9 - 11
			ST. STEEL	76003-15000	PRN614	92	22,4	12,8	8,9				9 - 11
				76003-16000	07381-04701	92,5	22,4	12,7	2,8				9 - 11
	4,8	3/16	STEEL	76003-15000	PRN614	92	22,4	12,8	8,9		●	●	9 - 11
				76003-16000	07381-04701	92,5	22,4	12,7	2,8	Countersunk			9 - 11
					07340-04800	92,5	22,4	19,0	3,3	Large Flange			9 - 11
			ST. STEEL	76003-15000	PRN614	92	22,4	12,8	8,9				9 - 11
				76003-16000	07381-04701	92,5	22,4	12,7	2,8				9 - 11
	6,4	1/4	ALL	76003-16300	07612-02001	92,5	22,4	14,3	3,6		●	●	9 - 11

(1) Use PRG540-46 Jaws and FAN276-064 Jaw Pusher Assembly.
(2) Use PRG540-46 Jaws.
(3) Head Forming nose tip for use with head forming nose tips ONLY.
(4) Jaw release type nose equipment.

RIVET TYPE	RIVET DIAMETER		RIVET MATERIAL	NOSE ASSEMBLY	NOSE TIP	DIMENSIONS A	B	C	D	NOTES	TOOL XT3	XT4	PAGE REF.
AVINOX / AVIBULB	4,0	5/32	STEEL & ST. STEEL	76003-15000	PRN514	92	22,4	12,8	8,9		●	●	9 - 11
				76003-16000	07381-04701	92,5	22,4	12,7	2,8				9 - 11
	4,8	3/16	STEEL & ST. STEEL	76003-15000	PRN614	92	22,4	12,8	8,9		●	●	9 - 11
				76003-16000	07498-01401	92,5	22,4	12,7	2,8				9 - 11
	6,0	-	STEEL	76003-15000	PRN811	92	22,4	12,8	4,4		●	●	9 - 11
				76003-16000	07612-02001	92,5	22,4	12,7	3,3				9 - 11
AVIBULB XT	6,4	1/4	STEEL	76003-16400	71233-15001	92,5	22,4	14,3	4		●	●	9 - 11
AVINOX XT	6,4	1/4	STEEL	76003-16400	71233-15002	92,5	22,4	14,3	4		●	●	9 - 11
BULBEX	4,0	5/32	AL. ALLOY	76003-15000	PRN514	92	22,4	12,8	8,9		●	●	9 - 11
				76003-16000	71210-16070	92,5	22,4	12,7	3,3				9 - 11
	4,8	3/16	AL. ALLOY	76003-15000	PRN614	92	22,4	12,8	8,9		●	●	9 - 11
				76003-16000	07381-04701	92,5	22,4	12,7	2,8				9 - 11
T-LOK	4,3	-	STEEL	76003-15000	PRN514	92	22,4	12,8	8,9		●	●	9 - 11
				76003-16000	07340-06201	92,5	22,4	12,7	3,3				9 - 11
	4,8	3/16	STEEL	76003-15000	PRN614	92	22,4	12,8	8,9		●	●	9 - 11
				76003-16000	07340-06201	92,5	22,4	12,7	3,3				9 - 11
AVDEL SR	4,0	5/32	ALL	76003-15000	PRN514	92	22,4	12,8	8,9		●	●	9 - 11
				76003-16000	71210-16070	92,5	22,4	12,7	3,3				9 - 11
	4,8	3/16	ALL	76003-15000	PRN614	92	22,4	12,8	8,9		●	●	9 - 11
				76003-16000	07348-07001	92,5	22,4	12,7	5,7				9 - 11
					71210-16050	92,5	22,4	12,7	5,7	Countersunk			9 - 11
	6,4	1/4	ALL	76003-15000	PRN811	92	22,4	12,8	4,4		●	●	9 - 11
				76003-16000	71220-60001	92,5	22,4	12,7	3,3				9 - 11
HEMLOK	6,4	1/4	ALL	76003-16300	07612-02001	92,5	22,4	14,3	3,6		●	●	9 - 11
INTERLOK	4,8	3/16	ALL	76003-15000	PRN614	92	22,4	12,8	8,9		●		9 - 11
				76003-16000	07381-04701	92,5	22,4	12,7	2,8				9 - 11
	6,4	1/4	ALL	76003-16300	07612-02001	92,5	22,4	14,3	3,6		●		9 - 11
MAXLOK	4,8	3/16	ALL	76004-15100	-	101	19	-	-		●	●	12 - 13
				76004-15300[4]	71234-03601	66,5	22,9	18,5	3,1				13 - 14
	6,4	1/4	ALL	76004-15200	-	104,1	19	-	-			●	12 - 13
				76004-15400[4]	71234-03501	67,6	22,9	21,5	3,1				13 - 14
MONOBOLT	4,8	3/16	ALL	76003-15000	71210-16020	92	22,4	12,7	4,1		●		9 - 11
				76003-16000	71210-16020	92,5	22,4	12,7	4,1				9 - 11
	6,4	1/4	ALL	76003-16300	71220-16021	92,5	22,4	14,3	4,1		●		9 - 11
AVTAINER	10,0	3/8	STEEL	76004-15600	07498-00802	98,5	23,4	19,1	4,1			●	15 - 16
	10,0	3/8	STEEL	76004-15900[4]	71234-03701	62,4	22,9	19,5	4,1			●	16 - 17
AVSEAL (STD)	6,0	-	STEEL / AL. ALLOY	76003-16100	71210-16104	92,5	22,4	12,7	2,54	Flush nose tip	●	●	9 - 11
					71219-11348	92,5	22,4	12,7	4,4	1mm extended nose tip			9 - 11
					71210-16108	92,5	22,4	12,7	5,45	2mm extended nose tip			9 - 11
					71210-16112	92,5	22,4	12,7	11,45	8mm extended nose tip			9 - 11
	7,0	-	STEEL / AL. ALLOY	76003-16100	71210-16105	92,5	22,4	12,7	2,54	Flush type nose tip	●	●	9 - 11
					71219-11349	92,5	22,4	12,7	4,4	1mm extended nose tip			9 - 11
					71210-16109	92,5	22,4	12,7	5,45	2mm extended nose tip			9 - 11
					71210-16113	92,5	22,4	12,7	11,45	8mm extended nose tip			9 - 11
	8,0	-	STEEL / AL. ALLOY	76003-16200	71220-16102	92,5	22,4	14,3	2,54	Flush type nose tip	●	●	9 - 11
					71229-11350	92,5	22,4	14,3	4,4	1mm extended nose tip			9 - 11
					71220-16103	92,5	22,4	14,3	5,45	2mm extended nose tip			9 - 11
					71220-16104	92,5	22,4	14,3	11,45	8mm extended nose tip			9 - 11
	9,0	-	STEEL / AL. ALLOY	76003-16300	71230-16102	92,5	22,4	14,3	2,54	Flush type nose tip	●	●	9 - 11
					71239-11351	92,5	22,4	14,3	4,4	1mm extended nose tip			9 - 11
					71230-16104	92,5	22,4	14,3	5,45	2mm extended nose tip			9 - 11
					71230-16106	92,5	22,4	14,3	11,45	8mm extended nose tip			9 - 11
	10,0	-	STEEL / AL. ALLOY	76004-16100	71230-16103	92,5	22,4	14,3	2,54	Flush type nose tip		●	9 - 11
					71239-11352	92,5	22,4	14,3	4,4	1mm extended nose tip			9 - 11
					71230-16105	92,5	22,4	14,3	5,45	2mm extended nose tip			9 - 11
					71230-16107	92,5	22,4	14,3	11,45	8mm extended nose tip			9 - 11

RIVET TYPE	RIVET DIAMETER		RIVET MATERIAL	NOSE ASSEMBLY	NOSE TIP	DIMENSIONS A	B	C	D	NOTES	TOOL XT3	XT4	PAGE REF.
AVSEAL (LOW PRESS)	8,0	-	STEEL / AL. ALLOY	76003-16200	71220-16102	92,5	22,4	14,3	2,54	Flush type nose tip	●	●	9 - 11
					71229-11350	92,5	22,4	14,3	4,4	1mm extended nose tip			9 - 11
					71220-16103	92,5	22,4	14,3	5,45	2mm extended nose tip			9 - 11
					71220-16104	92,5	22,4	14,3	11,45	8mm extended nose tip			9 - 11
	9,0	-	STEEL / AL. ALLOY	76003-16200	71220-16105	92,5	22,4	13,9	3,3	Flush type nose tip	●	●	9 - 11
					71220-16121	92,5	22,4	13,9	4,4	1mm extended nose tip			9 - 11
					71220-16106	92,5	22,4	13,9	5,45	2mm extended nose tip			9 - 11
					71220-16107	92,5	22,4	13,9	11,45	8mm extended nose tip			9 - 11
	10,0	-	STEEL / AL. ALLOY	76003-16300	71230-16109	92,5	22,4	13,9	3,3	Flush type nose tip	●	●	9 - 11
					71230-16118	92,5	22,4	13,9	4,4	1mm extended nose tip			9 - 11
					71230-16112	92,5	22,4	13,9	5,45	2mm extended nose tip			9 - 11
					71230-16115	92,5	22,4	13,9	11,45	8mm extended nose tip			9 - 11
	11,0	-	STEEL / AL. ALLOY	76004-16100	71230-16110	92,5	22,4	17,3	3,3	Flush type nose tip		●	9 - 11
					71230-16119	92,5	22,4	17,3	4,4	1mm extended nose tip			9 - 11
					71230-16113	92,5	22,4	17,3	5,45	2mm extended nose tip			9 - 11
					71230-16116	92,5	22,4	17,3	11,45	8mm extended nose tip			9 - 11
	12,0	-	STEEL / AL. ALLOY	76004-16100	71230-16111	92,5	22,4	17,3	3,3	Flush type nose tip		●	9 - 11
					71230-16120	92,5	22,4	17,3	4,4	1mm extended nose tip			9 - 11
					71230-16114	92,5	22,4	17,3	5,45	2mm extended nose tip			9 - 11
					71230-16117	92,5	22,4	17,3	11,45	8mm extended nose tip			9 - 11
Q RIVET	4,0	5/32	ALL	76003-15000	PRN514	92	22,4	12,8	8,9		●	●	9 - 11
				76003-16000	07340-06201	92,5	22,4	12,7	3,3				9 - 11
	4,8	3/16	ALL	76003-15000	PRN614	92	22,4	12,8	8,9		●	●	9 - 11
				76003-16000	07340-06201	92,5	22,4	12,7	3,3				9 - 11
	6,4	1/4	ALL	76003-15000	PRN811	92	22,4	12,8	4,4		●	●	9 - 11
				76003-16000	07612-02001	92,5	22,4	12,7	3,3				9 - 11
T RIVET (AVDEL)	4,8	3/16	AL. ALLOY	76003-15000	703-A-25-6TA	92	22,4	12,7	6,35		●	●	9 - 11
				76003-16000	703-A-25-6TA	92,5	22,4	12,7	6,35				9 - 11
			AL. ALLOY	76003-15000	703-B-21	92	22,4	12,7	6,35	Large Flange			9 - 11
				76003-16000	703-B-21	92,5	22,4	12,7	6,35				9 - 11
			AL. ALLOY / STEEL	76003-15000	703-A-25-6T	92	22,4	12,7	6,35				9 - 11
				76003-16000	703-A-25-6T	92,5	22,4	12,7	6,35				9 - 11
			AL. ALLOY / STEEL	76003-15000	703-B-26	92	22,4	12,7	6,35	Large Flange			9 - 11
				76003-16000	703-B-26	92,5	22,4	12,7	6,35				9 - 11
	6,4	1/4	AL. ALLOY	76003-15000	743-A-25-8TA	92	22,4	12,7	6,35		●	●	9 - 11
				76003-16000	743-A-25-8TA	92,5	22,4	12,7	6,35				9 - 11
			AL. ALLOY	76003-15000	743-B-21	92	22,4	12,7	6,35	Large Flange			9 - 11
				76003-16000	743-B-21	92,5	22,4	12,7	6,35				9 - 11
			AL. ALLOY / STEEL	76003-15000	743-A-25-8T	92	22,4	12,7	6,35				9 - 11
				76003-16000	743-A-25-8T	92,5	22,4	12,7	6,35				9 - 11
			AL. ALLOY / STEEL	76003-15000	743-B-26	92	22,4	12,7	6,35	Large Flange			9 - 11
				76003-16000	743-B-26	92,5	22,4	12,7	6,35				9 - 11
AVDELMATE	4,8	3/16	ALL	76003-15000	PRN614	92	22,4	12,8	8,9		●	●	9 - 11
				76003-16000	07340-06201	92,5	22,4	12,7	3,3				9 - 11
	6,4	1/4	ALL	76003-15000	PRN811	92	22,4	12,8	4,4		●	●	9 - 11
				76003-16000	07612-02001	92,5	22,4	12,7	3,3				9 - 11
KLAMP-TITE BAPK	4,8	3/16	ALL	76003-15000	PRN614	92	22,4	12,8	8,9		●		9 - 11
				76003-16000	07381-04701	92,5	22,4	12,7	2,8				9 - 11
	6,4	1/4	ALL	76003-15000	PRN811	92	22,4	12,8	4,4		●		9 - 11
				76003-16000	07612-02001	92,5	22,4	12,7	3,3				9 - 11
KLAMP-TITE BAPKTR	4,8	3/16	ALL	76003-15000	71220-16060	92	22,4	12,7	4,8		●		9 - 11
				76003-16000	71220-16060	92,5	22,4	12,7	4,8				9 - 11
	6,4	1/4	ALL	76003-15000	71220-16061	92	22,4	12,7	4,8		●		9 - 11
				76003-16000	71220-16061	92,5	22,4	12,7	4,8				9 - 11
AVDELOK	4,8	3/16	ALL	76004-15700	-	105	43/23	-	-		●	●	18 - 19
	6,4	1/4	ALL	76004-15800	-			-	-			●	17 - 18

Blind Rivet Nose Assemblies:

76003-15000, 76003-15100, 76003-16000, 76003-16100, 76003-16200, 76003-16300, 76003-16400 & 76004-16100

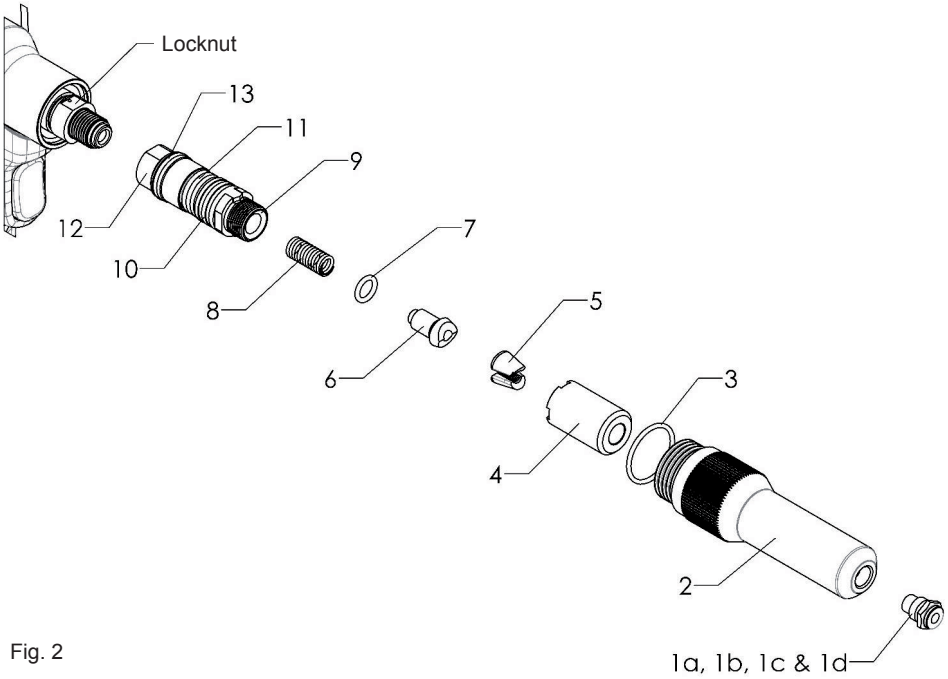


Fig. 2

Part Number: 76003-15000			
Item	**Part Number**	**Description**	**Qty**
1a	PRN414	Nose Piece - 3.2 mm	1
1b	PRN514	Nose Piece - 4.0 mm	1
1c	PRN614	Nose Piece - 4.8 mm	1
1d	PRN811	Nose Piece - 6.4 mm	1
2	76003-15001	Nose Casing	1
3	07003-00067	O Ring	1
4	DPN276-001	Jaw Guide	1
5	PRG540-44	Jaws	1 Set
6	DPN276-006	Jaw Pusher	1
7	DPN900-060	O Ring	1
8	DPN901-019	Jaw Pusher Spring	1
9	76003-15002	Pulling Head	1
10	76003-15004	Jaw Guide Lock	1
11	DPN901-020	Spring	1
12	76003-15003	Pulling Head Adapter	1
13	07003-00277	O Ring	1

Part Number: 76003-15100			
Item	**Part Number**	**Description**	**Qty**
1a	PRN414	Nose Piece - 3.2 mm	1
1b	PRN514	Nose Piece - 4.0 mm	1
1c	PRN614	Nose Piece - 4.8 mm	1
1d	PRN811	Nose Piece - 6.4 mm	1
2	76003-15101	Nose Casing	1
3	07003-00067	O Ring	1
4	DPN276-001	Jaw Guide	1
5	PRG540-44	Jaws	1 Set
6	DPN276-006	Jaw Pusher	1
7	DPN900-060	O Ring	1
8	DPN901-019	Jaw Pusher Spring	1
9	76003-15002	Pulling Head	1
10	76003-15004	Jaw Guide Lock	1
11	DPN901-020	Spring	1
12	76003-15003	Pulling Head Adapter	1
13	07003-00277	O Ring	1

Part Number: 76003-16000			
Item	**Part Number**	**Description**	**Qty**
1	-	Nose Pieces - Supplied Separately	-
2	76003-16001	Nose Casing	1
3	07003-00067	O Ring	1
4	76003-16003	Jaw Guide	1
5	71210-15001	Jaws	3
6	07498-04502	Jaw Spreader	1
7	71210-05001	Buffer	1
8	07500-00418	Jaw Pusher Spring	1
9	76003-16002	Pulling Head	1
10	76003-15004	Jaw Guide Lock	1
11	DPN901-020	Spring	1
12	76003-15003	Pulling Head Adapter	1
13	07003-00277	O Ring	1

Part Number: 76003-16100			
Item	**Part Number**	**Description**	**Qty**
1	-	Nose Pieces - Supplied Separately	-
2	76003-16001	Nose Casing	1
3	07003-00067	O Ring	1
4	76003-16003	Jaw Guide	1
5	71210-16101	Jaws	3
6	07498-04502	Jaw Spreader	1
7	71210-05001	Buffer	1
8	07500-00418	Jaw Pusher Spring	1
9	76003-16002	Pulling Head	1
10	76003-15004	Jaw Guide Lock	1
11	DPN901-020	Spring	1
12	76003-15003	Pulling Head Adapter	1
13	07003-00277	O Ring	1

Part Number: 76003-16200			
Item	**Part Number**	**Description**	**Qty**
1	-	Nose Pieces - Supplied Separately	-
2	76003-16001	Nose Casing	1
3	07003-00067	O Ring	1
4	76003-16203	Jaw Guide	1
5	71220-16120	Jaws	1 Set
6	07498-04502	Jaw Spreader	1
7	07498-03003	Buffer	1
8	07500-00418	Jaw Pusher Spring	1
9	76003-16002	Pulling Head	1
10	76003-15004	Jaw Guide Lock	1
11	DPN901-020	Spring	1
12	76003-15003	Pulling Head Adapter	1
13	07003-00277	O Ring	1

Part Number: 76003-16300			
Item	**Part Number**	**Description**	**Qty**
1	-	Nose Pieces - Supplied Separately	-
2	76003-16001	Nose Casing	1
3	07003-00067	O Ring	1
4	76003-16203	Jaw Guide	1
5	07612-02002	Jaws	1 Set
6	07498-04502	Jaw Spreader	1
7	07498-03003	Buffer	1
8	07500-00418	Jaw Pusher Spring	1
9	76003-16002	Pulling Head	1
10	76003-15004	Jaw Guide Lock	1
11	DPN901-020	Spring	1
12	76003-15003	Pulling Head Adapter	1
13	07003-00277	O Ring	1

Part Number: 76003-16400			
Item	**Part Number**	**Description**	**Qty**
1	-	Nose Pieces - Supplied Separately	-
2	76003-16001	Nose Casing	1
3	07003-00067	O Ring	1
4	76003-16203	Jaw Guide	1
5	71233-15004	Jaws	1 Set
6	71233-15003	Jaw Spreader	1
7	07498-03003	Buffer	1
8	07007-02130	Jaw Pusher Spring	1
9	76003-16002	Pulling Head	1
10	76003-15004	Jaw Guide Lock	1
11	DPN901-020	Spring	1
12	76003-15003	Pulling Head Adapter	1
13	07003-00277	O Ring	1

Part Number: 76004-16100			
Item	**Part Number**	**Description**	**Qty**
1	-	Nose Pieces - Supplied Separately	-
2	76003-16001	Nose Casing	1
3	07003-00067	O Ring	1
4	76003-16203	Jaw Guide	1
5	71230-16101	Jaws	1 Set
6	07498-04502	Jaw Spreader	1
7	07498-03003	Buffer	1
8	07500-00418	Jaw Pusher Spring	1
9	76003-16002	Pulling Head	1
10	76003-15004	Jaw Guide Lock	1
11	DPN901-020	Spring	1
12	76003-15003	Pulling Head Adapter	1
13	07003-00277	O Ring	1

FITTING INSTRUCTIONS

IMPORTANT - READ THE SAFETY WARNINGS LISTED IN THE PROSET XT3 AND PROSET XT4 INSTRUCTION MANUAL CAREFULLY BEFORE PUTTING INTO SERVICE.

IMPORTANT - THE AIR SUPPLY MUST BE TURNED OFF OR DISCONNECTED BEFORE FITTING OR REMOVING THE NOSE ASSEMBLY.

Item numbers in bold refer to the components in figure 2 and the tables on pages 9 and 10.

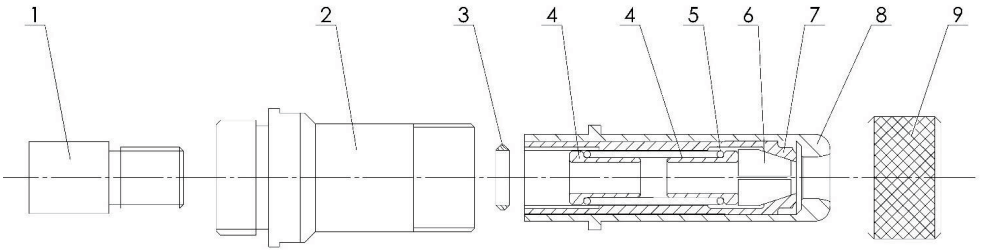
- The air supply must be disconnected.
- If necessary, remove the complete nose assembly 76003-15000 as described on page 9 of the Proset XT3 and Proset XT4 instruction manual.
- Lightly coat jaws (**5**) with moly lithium grease.
- Drop Jaws (**5**) into the jaw guide (**4**).
- Insert the jaw pusher spring(**8**), jaw pusher or jaw spreader (**6**) and O ring or buffer (**7**) into the pulling head (**9**).
- Pull back the jaw guide lock (**10**) and screw the jaw guide (**4**) fully on to the pulling head (**9**).
- Release the jaw guide lock (**10**) and then partially unscrew the jaw guide (**4**) until the jaw guide lock (**10**) tooth clicks into the next slot on the jaw guide (**4**).
- Attach the pulling head assembly, Jaws Guide, Jaws, Jaw Pusher, Buffer and Spring (**4, 5, 6, 7, 8, 9, 10, 11, 12** & **13**) to the tool piston and then tighten the locknut (71210-02103) against it using spanners.
- Place nose casing (**2**) over the jaw guide (**4**) and tighten fully onto the tool.
- Nose tips (**1**) should be installed in the Nose Casing (**2**) and tightened to a torque of 7.0 – 7.5 Nm.
- If required, apply Loctite 932 on the Nose Tip (1) thread to prevent the part from coming loose in use.

SERVICING INSTRUCTIONS

- Nose assemblies need to be serviced at weekly intervals or every 5,000 cycles. Hold some stock of all internal components of the nose assembly and nose pieces, they need regular replacement.
- The air supply must be disconnected.
- Remove the nose casing (**2**), including the nose piece (**1**), and O ring (**3**) from the tool.
- Pull back the jaw guide lock (**10**) against the spring (**11**) and then remove the jaw guide (**4**).
- Remove the jaws (**5**) from the jaw guide (**4**).
- Remove jaw pusher or jaw spreader (**6**), O ring or buffer (**7**), and Jaw pusher spring (**8**), from the pulling head (**9**).
- Remove the pulling head assembly (**9,10, 11, 12** & **13**) from the tool piston using spanners
- Inspect all components. Any worn or damaged parts must be replaced by a new part.
- Particularly check wear on the Jaws (**5**).
- Clean all parts and apply moly lithium Grease (07992-00020) to jaws (**5**) and taper bore of jaw guide (**4**).
- Assemble according to fitting instructions above.

Maxlok Nose Assemblies:
76004-15100 & 76004-15200

Fig. 3



Part Number: 76004-15100			
Item	**Part Number**	**Description**	**Qty**
1	07610-00501	Chuck Collet Adapter	1
2	71230-02063	Anvil Adapter	1
3	07610-02004	Friction Ring	1
4	07220-02104	Spring Guide	2
5	07610-02107	Spring	1
6	07610-02003	3/16 Chuck Jaws	1 Set
7	07610-02002	3/16 Chuck Collet	1
8	07610-02001	3/16 Anvil	1
9	07610-00307	Anvil Nut	1

Part Number: 76004-15200			
Item	**Part Number**	**Description**	**Qty**
1	07610-00501	Chuck Collet Adapter	1
2	71230-02063	Anvil Adapter	1
3	07610-02004	Friction Ring	1
4	07220-02104	Spring Guide	2
5	07610-02107	Spring	1
6	07610-02103	1/4 Chuck Jaws	1 Set
7	07610-02102	1/4 Chuck Collet	1
8	07610-02101	1/4 Anvil	1
9	07610-00307	Anvil Nut	1

FITTING INSTRUCTIONS

IMPORTANT - READ THE SAFETY WARNINGS LISTED IN THE PROSET XT3 AND PROSET XT4 INSTRUCTION MANUAL CAREFULLY BEFORE PUTTING INTO SERVICE.

IMPORTANT - THE AIR SUPPLY MUST BE TURNED OFF OR DISCONNECTED BEFORE FITTING OR REMOVING THE NOSE ASSEMBLY.

Item numbers in bold refer to the components in figure 3 and the tables on page 12.

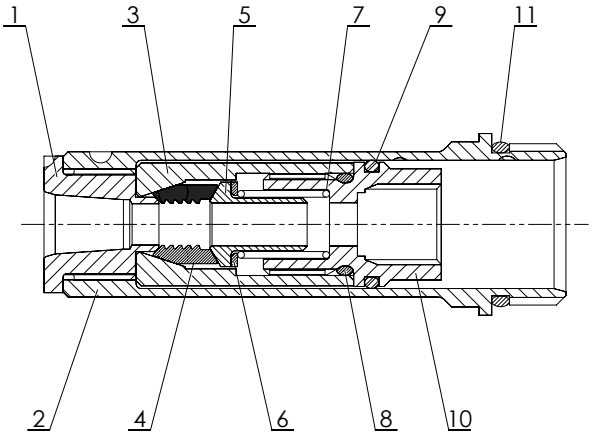
- The air supply must be disconnected.
- Remove the complete nose assembly 76003-15000 as described on page 9 of the Proset XT3 and Proset XT4 instruction manual.
- Install the Chuck Collet Adaptor (**14**) fully onto the tool piston and then tighten the locknut against it.
- Fit Friction Ring (**3)** onto the Chuck Collet Adaptor (**14**).
- Lightly coat Jaws (**6**) with Moly Lithium grease.
- Drop Jaws (**6**) into Chuck Collet (**7**).
- Insert one Spring Guide (**4**) into Chuck Collet (**7**).
- Place the Spring (**5**) onto the Spring Guide (**4**) already in place.
- Place the other Spring Guide (**4**) into Spring (**5**).
- Holding tool pointing nose down, install the assembled Chuck Collet (**7**) onto the Chuck Collet Adaptor (**1**) and tighten with a spanner.
- Place the Anvil Adaptor (**2**) over the Chuck Collet (**7**) and tighten fully onto the tool.
- Place Anvil (**8**) over Chuck Collet (**7**) and insert into the Anvil Adapter (**2**).
- Place the Anvil Nut (**9**) over th Anvil (**8**) and tighten fully onto the Anvil Adapter (**2**).

SERVICING INSTRUCTIONS

- Nose assemblies need to be serviced at weekly intervals or every 5,000 cycles. Hold some stock of all internal components of the nose assembly and nose pieces, they need regular replacement.
- Remove the nose assembly using the reverse procedure to the 'Fitting instructions'.
- Any worn or damaged part should be replaced.
- Clean and check wear on Jaws (**4**).
- Ensure that the Jaw Spreader (**5**) and Buffer (**6**) are not distorted.
- Check that the Spring (**8**) is not distorted.
- Check that the Anvil (**8**) is neither cracked nor has any scoring or corrosion marks on the inside face of the concave shape at the front end.
- Assemble according to fitting instructions above.

Maxlok Nose Assemblies:
76004-15300 & 76004-15400

Fig. 4



Part Number: 76004-15300			
Item	**Part Number**	**Description**	**Qty**
1	71234-03601	3/16 Maxlok Anvil Nose Tip	1
2	71234-03602	Nose Casing	1
3	71234-03503	Jaw Housing	1
4	71234-03603	Jaw Set (3)	1 Set
5	71234-03604	Jaw Spreader	1
6	07498-03003	Buffer	1
7	07500-00418	Spring	1
8	07340-00327	Locking Ring	1
9	07003-00277	O Ring	1
10	71210-02101	Jaw Spreader Housing	1
11	076003-00067	O Ring	1

Part Number: 76004-15400			
Item	**Part Number**	**Description**	**Qty**
1	71234-03501	1/4 Maxlok Anvil Nose Tip	1
2	71234-03502	Nose Casing	1
3	71234-03503	Jaw Housing	1
4	71234-03504	Jaw Set (3)	1 Set
5	71234-03510	Jaw Spreader	1
6	71234-03509	Buffer	1
7	71234-03508	Spring	1
8	07340-00327	Locking Ring	1
9	07003-00277	O Ring	1
10	71234-03505	Jaw Spreader Housing	1
11	07003-00067	O Ring	1

FITTING INSTRUCTIONS

IMPORTANT - READ THE SAFETY WARNINGS LISTED IN THE PROSET XT3 AND PROSET XT4 INSTRUCTION MANUAL CAREFULLY BEFORE PUTTING INTO SERVICE.

IMPORTANT - THE AIR SUPPLY MUST BE TURNED OFF OR DISCONNECTED BEFORE FITTING OR REMOVING THE NOSE ASSEMBLY.

Item numbers in bold refer to the components in figure 4 and the tables on page 13.

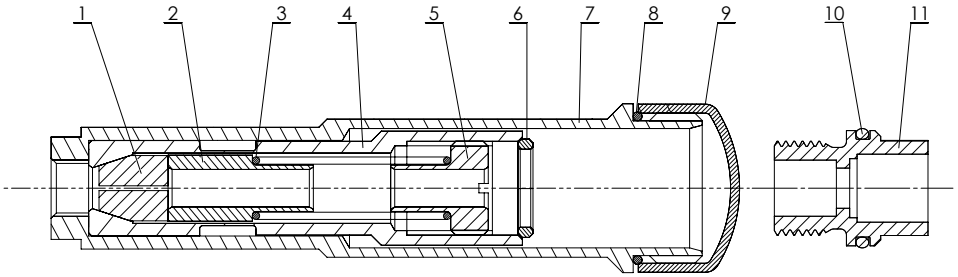
- The air supply must be disconnected.
- Remove the complete nose assembly 76003-15000 as described on page 9 of the Proset XT3 and Proset XT4 instruction manual.
- Install the Jaw Spreader Housing (**10**) fully onto the tool piston and then tighten the locknut against it.
- Lightly coat Jaws (**4**) with Moly Lithium grease.
- Insert the Jaws (**4**) into the Jaw Housing (**3**).
- Place the Buffer (**6**) and spring (**7**) onto the Jaw Spreader (**5**) and insert the items into the Jaw Housing (**3**).
- Fit the Locking Ring (**8**) and O Ring (**9**) onto the Jaw Spreader Housing (**10**).
- Holding the tool point downwards, install the assembled Jaw Housing (**3**) onto the Jaw Spreader Housing (**10**) and tighten fully.
- Assemble the Anvil Nose Tip (**1**) into the Nose Casing (**2**) and tighten.
- Place the Nose Casing (**2**) and O Ring (**11**) over the assembled equipment and tighten fully onto the tool.

SERVICING INSTRUCTIONS

- Nose assemblies need to be serviced at weekly intervals or every 5,000 cycles. Hold some stock of all internal components of the nose assembly and nose pieces, they need regular replacement.
- Remove the nose assembly using the reverse procedure to the 'Fitting instructions'.
- Any worn or damaged part should be replaced.
- Clean and check wear on Jaws (**4**).
- Ensure that the Jaw spreader (**5**) and buffer (**6**) are not distorted.
- Check that the Spring (**7**) is not distorted.
- Check that the Anvil nose tip (**1**) is neither cracked nor has any scoring or corrosion marks on the inside face of the concave shape at the front end.
- Assemble according to fitting instructions above.

Avtainer Nose Assembly:
76004-15600

Fig. 5



Part Number: 76004-15600			
Item	**Part Number**	**Description**	**Qty**
1	07220-02302	Jaws	1 Set
2	07498-00803	Spring Guide	1
3	07500-02005	Spring	1
4	07498-00801	Chuck Collet	1
5	07498-00503	Spring Guide Threaded	1
6	07340-00327	Friction Ring	1
7	07498-00501	Anvil	1
8	07003-00067	O Ring	1
9	07007-00054	Retaining Cap	1
10	07003-00277	O Ring	1
11	71210-02101	Jaw Spreader Housing	1

FITTING INSTRUCTIONS

IMPORTANT - READ THE SAFETY WARNINGS LISTED IN THE PROSET XT3 AND PROSET XT4 INSTRUCTION MANUAL CAREFULLY BEFORE PUTTING INTO SERVICE.

IMPORTANT - THE AIR SUPPLY MUST BE TURNED OFF OR DISCONNECTED BEFORE FITTING OR REMOVING THE NOSE ASSEMBLY.

Item numbers in bold refer to the components in figure 5 and the table on page 15.

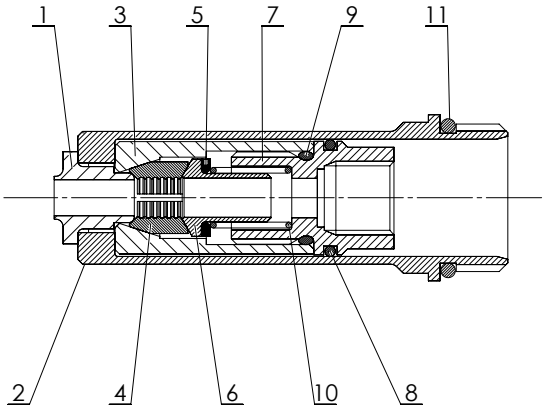
- The air supply must be disconnected.
- Remove the complete nose assembly 76003-15000 as described on page 9 of the Proset XT3 and Proset XT4 instruction manual.
- Install the Jaw Spreader Housing (**11**) fully onto the tool piston and then tighten the locknut against it.
- Lightly coat Jaws (**1**) with Moly Lithium grease.
- Insert the Jaws (**1**) into the Chuck Collet (**4**).
- Place the Spring Guide (**2**) into the Chuck Collet (**4**).
- Locate the Spring (**7**) onto the Spring Guide (**3**).
- Insert the Spring Guide Threaded (**5**) fully into the Chuck Collet (**4**).
- Fit the Locking Ring (**6**) and O Ring (**10**) onto the Jaw Spreader Housing (**11**).
- Holding the tool point downwards, install the assembled Chuck Collet (**4**) onto the Jaw Spreader Housing (**11**) and tighten fully.
- Assemble the Nose Tip (supplied separately – see table 4) into the Nose Casing (**7**) and tighten.
- Place the Nose Casing (**7**) and O Ring (**8**) over the assembled equipment and tighten fully onto the tool.

SERVICING INSTRUCTIONS

- Nose assemblies need to be serviced at weekly intervals or every 5,000 cycles. Hold some stock of all internal components of the nose assembly and nose pieces, they need regular replacement.
- Remove the nose assembly using the reverse procedure to the 'Fitting instructions'.
- Any worn or damaged part should be replaced.
- Clean and check wear on Jaws (**1**).
- Ensure that the Spring Guides (**2**) and (**5**) are not distorted.
- Check that the Spring (**3**) is not distorted.
- Assemble according to fitting instructions above.

Avtainer Nose Assembly:
76004-15900

Fig. 6



Part Number: 76004-15900			
Item	**Part Number**	**Description**	**Qty**
1	71234-03701	Nose Tip - Avtainer	1
2	71234-03702	Nose Casing	1
3	71234-03503	Jaw Housing	1
4	71234-03504	Jaw Set	1 Set
5	71234-03509	Buffer	1
6	71234-03510	Jaw Spreader	1
7	71234-03505	Jaw Spreader Housing	1
8	07003-00277	O Ring	1
9	07340-00327	Locking Ring	1
10	71234-03508	Spring	1
11	07003-00067	O Ring	1

FITTING INSTRUCTIONS

IMPORTANT - READ THE SAFETY WARNINGS LISTED IN THE PROSET XT3 AND PROSET XT4 INSTRUCTION MANUAL CAREFULLY BEFORE PUTTING INTO SERVICE.

IMPORTANT - THE AIR SUPPLY MUST BE TURNED OFF OR DISCONNECTED BEFORE FITTING OR REMOVING THE NOSE ASSEMBLY.

Item numbers in bold refer to the components in figure 6 and the table on page 16.

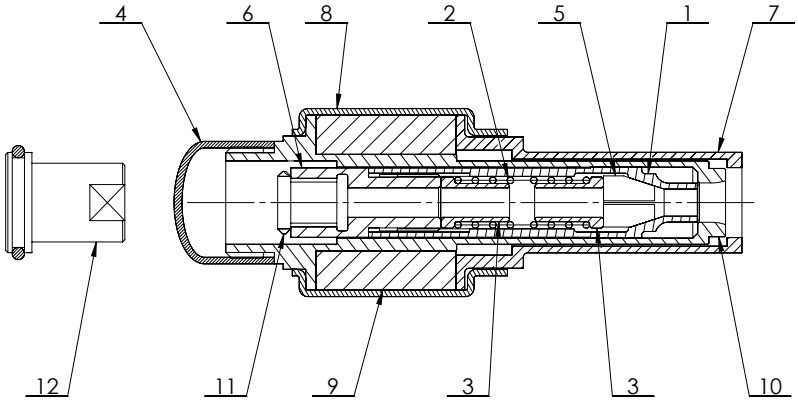
- The air supply must be disconnected.
- Remove the complete nose assembly 76003-15000 as described on page 9 of the Proset XT3 and Proset XT4 instruction manual.
- Install the Jaw Spreader Housing (**7**) fully onto the tool piston and then tighten the locknut against it.
- Lightly coat Jaws (**4**) with Moly Lithium grease.
- Insert the Jaws (**4**) into the Jaw Housing (**3**).
- Place the Buffer (**5**) and spring (**10**) onto the Jaw Spreader (**6**) and insert the items into the Jaw Housing (**3**).
- Fit the Locking Ring (**9**) and O Ring (**8**) onto the Jaw Spreader Housing (**7**).
- Holding the tool point downwards, install the assembled Jaw Housing (**3**) onto the Jaw Spreader Housing (**7**) and tighten fully.
- Assemble the Nose Tip (**1**) into the Nose Casing (**2**) and tighten.
- Place the Nose Casing (**2**) and O Ring (**11**) over the assembled equipment and tighten fully onto the tool.

SERVICING INSTRUCTIONS

- Nose assemblies need to be serviced at weekly intervals or every 5,000 cycles. Hold some stock of all internal components of the nose assembly and nose pieces, they need regular replacement.
- Remove the nose assembly using the reverse procedure to the 'Fitting instructions'.
- Any worn or damaged part should be replaced.
- Clean and check wear on Jaws (**4**).
- Ensure that the Jaw Spreader (**6**) and buffer (**5**) are not distorted.
- Check that the Spring (**10**) is not distorted.
- Assemble according to fitting instructions above.

Avdelok Nose Assemblies:
76004-15700 & 76004-15800

Fig. 7



Part Number: 76004-15700			
Item	**Part Number**	**Description**	**Qty**
1	07200-02101	Chuck Collet	1
2	07220-02103	Spring	1
3	07220-02104	Spring Guide	2
4	07220-02108	Black Cap	1
5	07220-02102	Chuck Jaws	3
6	07610-00501	Chuck Collet Adapter	1
7	71230-05012	Anvil Casing	1
8	71230-05013	Shroud	1
9	71230-05014	Buffer	1
10	71230-05011	3/16 Push Off Anvil	1
11	07610-02004	Friction Ring	1
12	71233-20200	Stop Nut	1

Part Number: 76004-15800			
Item	**Part Number**	**Description**	**Qty**
1	07200-02201	Chuck Collet	1
2	07220-02103	Spring	1
3	07220-02104	Spring Guide	2
4	07220-02108	Black Cap	1
5	07220-02302	Chuck Jaws	3
6	07610-00501	Chuck Collet Adapter	1
7	71230-05012	Anvil Casing	1
8	71230-05013	Shroud	1
9	71230-05014	Buffer	1
10	71230-05021	1/4 Push Off Anvil	1
11	07610-02004	Friction Ring	1
12	71233-20200	Stop Nut	1

FITTING INSTRUCTIONS

IMPORTANT - READ THE WARNINGS RULES LISTED IN THE PROSET XT3 AND PROSET XT4 INSTRUCTION MANUAL CAREFULLY BEFORE PUTTING INTO SERVICE.

IMPORTANT - THE AIR SUPPLY MUST BE TURNED OFF OR DISCONNECTED BEFORE FITTING OR REMOVING THE NOSE ASSEMBLY.

Item numbers in bold refer to the components in figure 7 and the table on page 18.

- The air supply must be disconnected.
- Remove the complete nose assembly 76003-15000 as described on page 9 of the Proset XT3 and Proset XT4 instruction manual.
- Remove the Locknut 71210-02103 from the tool piston.
- Screw the Stop Nut (**12**) fully onto the tool piston.
- Screw the Chuck Collet Adapter (**6**) fully onto the piston and then tighten the Stop Nut (**12**) against it. Fit the Friction Ring (**11**) onto the Chuck Collet Adapter (**6**).

- Lightly coat the Chuck Jaws (**5**) and the internal tapered bore of the Chuck Collet (**1**) with Molylithium grease.
- Assemble the Chuck Jaws (**5**), Spring Guides (**7**) and Spring (**2**) into the Chuck Collet (**1**).
- Screw the Chack Collet assembly onto the Chuck Collet Adapter (**6**) and tighten.
- Assemble the Push Off Anvil (**10**) over the Chuck Collet (**1**) and tighten fully onto the tool.
- Assemble the Buffer (**9**) and the Anvil Casing (**7**) over the Push Off Anvil (**10**) and retain in place with the Shroud (**8**). For ease of fitting the Shroud (**8**), coat the internal surface with liquid soap.

SERVICING INSTRUCTIONS

- Nose assemblies need to be serviced at weekly intervals or every 5,000 cycles. Hold some stock of all internal components of the nose assembly and nose pieces, they need regular replacement.
- Remove the nose assembly using the reverse procedure to the 'Fitting instructions'.
- Any worn or damaged part should be replaced.
- Clean and check wear on Chuck Jaws (**5**).
- Ensure that the Spring Guides (**3**) are not distorted.
- Check that the Spring (**2**) is not distorted.
- Check that the Push Off Anvil (**10**) is neither cracked nor has any scoring or corrosion marks on the inside face of the concave shape at the front end.
- Assemble according to fitting instructions above.

STANLEY
Engineered Fastening

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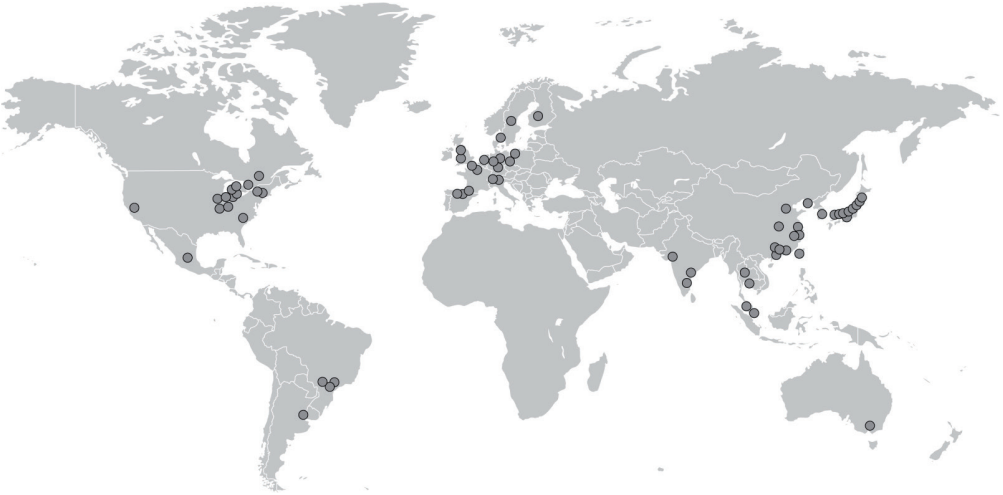

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